



*Illinois Tollway*

*Open Roads for a Faster Future*

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**STATUS REPORT**  
**Congestion-Relief Program**

**Steve Gillen**

**Illinois Asphalt Pavement Association – March 12, 2007**

# Beginning Year 3 of Congestion-Relief Program

- Governor's **\$5.3 billion** Congestion-Relief Program (CRP) to reduce travel times by:
  - **Rebuilding/Restoring** nearly the entire system
  - **Widening** many miles of major roads
  - Converting 20 barrier toll plazas to **Open Road Tolling**
  - Building 12.5 mile **extension of I-355** to serve fast-growing Will County



# By the Numbers

- **\$2.6 billion awarded by end of 2006**
  - \$1.98 in construction
  - \$500 million in professional services
  - \$120 million in other costs  
(utilities, right of way, misc.)
  - Program is 49% committed
  
- **Real benefits – real quick!**
  - Approximately \$1 billion in completed work in 2006



# CRP Accomplishments

■ **Open Road Tolling at 20 mainline plazas in less than two years**





# CRP Accomplishments



## Rebuild & Widen



- I-394 to 167th St.
- 31 lane miles
- \$250 million



## Rebuild & Widen



- IL 59 to Naperville Rd.
- 27.6 lane miles
- \$57 million

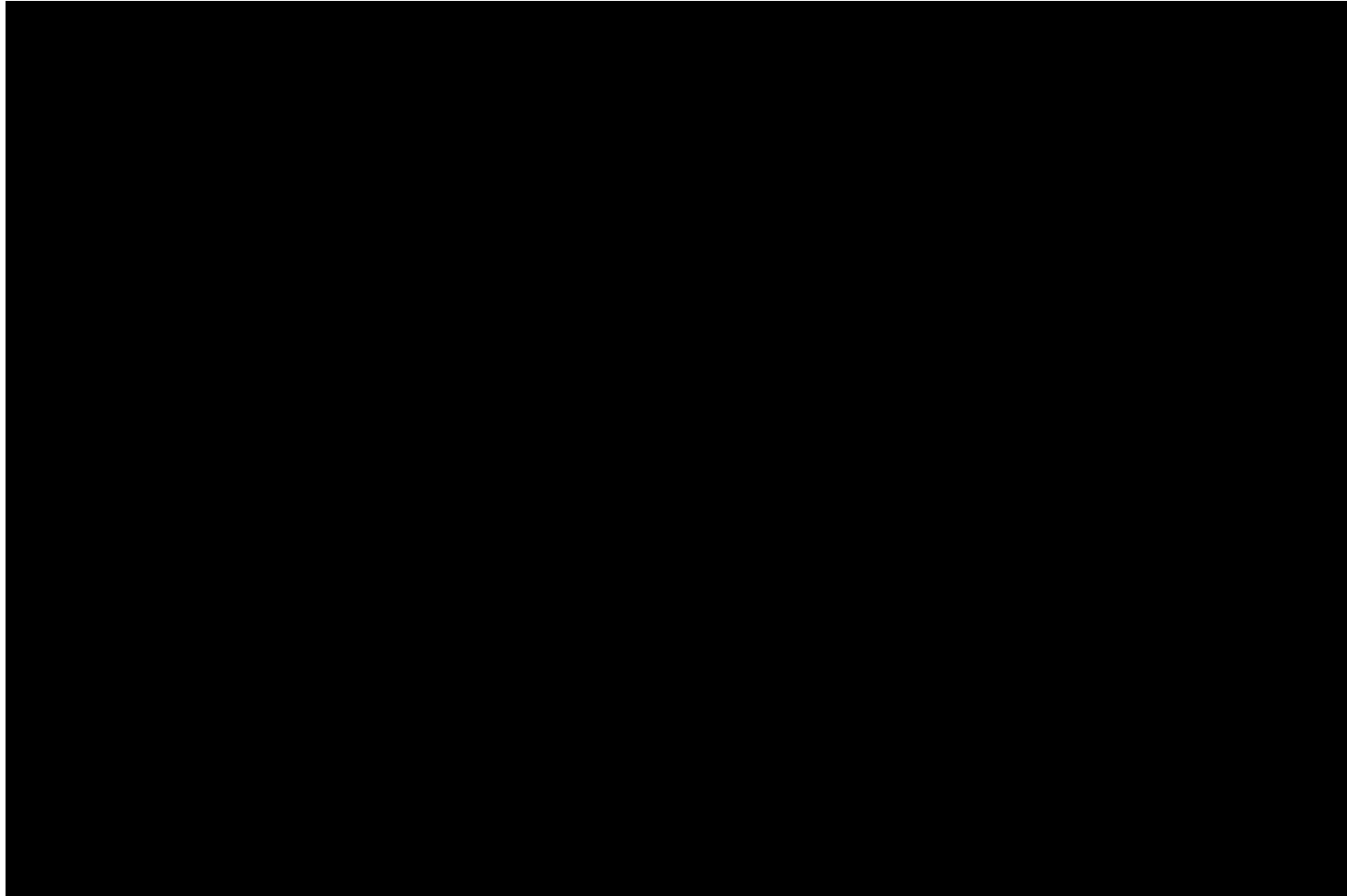
## Rubblization



- IL 251 to U.S. 30
- 124 lane miles
- \$ 42 million

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# Rubblization Video



# CRP Accomplishments



## *South Extension Quickly Becoming a Reality*

- All contracts underway, procured within budget & on schedule for 2007 completion
- 12.5 miles of new interstate in 3 years
- 3,900 full and part-time professional and construction staff
- 10.2 million cubic yards of earth work
- 410,000 cubic yards of concrete
- 230,000 tons of HMA







# National Recognition

- #1 Top Road Project
- #6 Top Bridge Project



*Des Plaines River Valley Bridge*



*I-55 Interchange*

# 2007

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## Looking Ahead

- **Additional \$700 million to be awarded in 2007**
- **Nearly \$1 billion in completed work expected in 2007**
  - I-355 South Extension
  - South Tri-State Phase II Advance Work
  - I-88 Rebuild & Widen Advance Work

# Pavement Basics

- Tollway historically has used jointed concrete pavement
  
- Many types of pavement being used and considered for CRP improvements
  
- Basic selection criteria include consideration of:
  - Current and Future Traffic Volume
  - Soil Conditions
  - Drainage and Environmental Issues
  - Maintenance of Traffic

# Basic Pavement Types

## ■ Jointed Concrete

- 15-foot jointed sections (Industry norm)
- Potential use of bituminous base course or adjust pavement design

## ■ Continuously Reinforced Concrete (CRC)

- Reinforced with steel throughout (no joints)
- Generally most expensive initial cost and lowest life cycle maintenance cost
- Best overall life cycle cost

## ■ Asphalt Pavement (Shoulders & Mainline)

- Initial cost generally cheaper than concrete
- Cannot be poured during cold weather
- Higher life-cycle maintenance costs



*Tollway uses IDOT D1 sub-grade aggregate  
(recycled materials)*

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# Pavement Selection

## ■ GOAL:

*Most cost effective design to  
achieve 30-year pavement life  
with minimum disruption to traffic.*

# Optimizing Structural Materials

## ■ High-Performance Concrete

- ❑ Micro silica added to reduce corrosion
- ❑ Used on mainline and high-traffic bridge decks
- ❑ More expensive initially but lower life cycle and maintenance costs
- ❑ Incorporating IDOT specs for cold- and hot-weather usage

## ■ Quick-Curing Concrete

- ❑ High traffic volume areas
- ❑ 3 hour vs. multi-day/week cure time
- ❑ More expensive
- ❑ Used for emergency repairs



# Optimizing PCC Pavement Materials



- Original PCC pavement is already recycled, where can more be found and stored?
- Few if any changes

# Optimizing HMA Pavement Materials

- **Go Greener with most all mixes**
  1. Using existing RAP in no or low load mixes
  2. Using fractionated RAP in mainline mixes
  3. Using Ground Tire Rubber (GTR) modifiers in mainline SMA mixes



# Studies to Optimize HMA Materials

## Analysis of:

- GTR modified mixes
  - ❑ Dense graded surface mixes
  - ❑ SMA surface mixes
  - ❑ Open graded friction course mixes
  
- Shoulder and stabilized sub-base HMA mixes using increased RAP content as it exists today
  
- Shoulder and mainline full depth HMA mixes with higher contents of fractionated RAP
  
- Mainline SMA mixes using imported trap rock, GTR modifiers, fractionated fine graded RAP and no fibers

# "A" Quality Stone

- **Use it to benefit both the contractor and Tollway**
- **Existing Tollway overlays and shoulders with premium stone for easier RAP processing**

# Future HMA Needs by the Tollway

- More than 2,400,000 tons for mainline shoulders
- More than 900,000 tons for mainline SMA's
- More than 1,500,000 tons for mainline binder courses
- More than 900,000 tons for stabilized sub-bases
- More for temporary pavements & ramps
- More for future rehabilitation projects
- More space to be provided for RAP processing and storage

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**More  
HMA  
In Place of  
PCC?**



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**QUESTIONS?**

# Getting Tollway Construction Information

- **Construction Section – [illinoistollway.com](http://illinoistollway.com) -** for details by road
- **1-800-TOLL-FYI -** daily lane closure info
- **Roadway & overhead signs, including DMS**
- **More info on travel times & incidents**
  - Dynamic message signs (DMS)
  - [gcmtravel.com](http://gcmtravel.com)
- **Sign up for E-mail updates**
  - Traffic – [nbc5.com](http://nbc5.com)
  - Construction – [illinoistollway.com](http://illinoistollway.com)



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**THANK YOU**

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